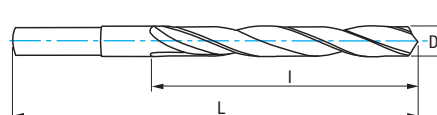


Ref. **1007**

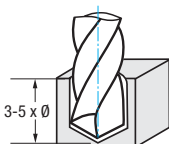
BROCA MANGO REBAJADO HSS. SERIE CORTA

HSS Reduced Shank Drill Bit. Jobber Series

Foret queue reduite HSS. Série courte



HSS	DIN 338 N	118°	L30 mm				Blue Finish	Rectificado Ground Taillé meulé	Tol. D h8
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Material		Vc (m/min)	Avances f/rev. (mm/rev) - Feed - Pas			
Grupo	Sub.	HSS	Ø 12	Ø 16	Ø 20	Ø 25
P	P.1	25-30	0,160	0,180	0,250	0,430
K	K.1	30-35	0,250	0,300	0,360	0,360
	K.2	25-30	0,200	0,240	0,280	0,340
N	N.3	60-80	0,320	0,380	0,450	0,540
	N.4		0,320	0,380	0,450	0,540
	N.5	40-50	0,250	0,300	0,360	0,430

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times f$$

D mm	d mm	L mm	l mm		N° Art. HSS	€
10,50	10,00	133	87	1	15976	7,02
11,00	10,00	142	94	1	15977	7,94
11,50	10,00	142	94	1	15978	8,40
12,00	10,00	151	101	1	15979	9,17
12,50	10,00	151	101	1	15980	9,94
13,00	10,00	151	101	1	15981	10,22
13,50	12,70	160	108	1	15982	13,81
14,00	12,70	160	108	1	15984	14,66
14,50	12,70	169	114	1	15985	15,66
15,00	12,70	169	114	1	15987	15,82
15,50	12,70	178	120	1	15988	18,24
16,00	12,70	178	120	1	15989	18,91
16,50	12,70	184	125	1	15990	21,21
17,00	12,70	184	125	1	15991	21,21
17,50	12,70	191	130	1	15992	24,14

D mm	d mm	L mm	l mm		N° Art. HSS	€
18,00	12,70	191	130	1	15993	25,42
18,50	12,70	198	135	1	15994	28,05
19,00	12,70	198	135	1	15995	28,05
19,50	12,70	205	140	1	15996	30,56
20,00	12,70	205	140	1	15997	35,20
20,50	12,70	205	145	1	66932	37,24
21,00	12,70	205	145	1	17071	37,24
21,50	12,70	210	150	1	66933	41,06
22,00	12,70	210	150	1	17072	41,06
22,50	12,70	210	150	1	66934	44,92
23,00	12,70	210	150	1	36364	44,92
23,50	12,70	220	160	1	66935	49,58
24,00	12,70	220	160	1	36365	49,58
24,50	12,70	220	160	1	66936	54,04
25,00	12,70	220	160	1	36366	54,04

